

# High Intensity Proton Beams: Indian Perspective

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On behalf of IIFC (BARC, IUAC, RRCAT, VECC)

Horizons in Accelerators, Particle/Nuclear Physics and Laboratory-based  
Quantum Sensors for HEP/NP, ICTS, Bengaluru, 14-17 Nov, 2022

Why High Intensity proton beams?

Utilisation of Th in energy generation,

Transmutation of Actinides,

Medical isotope production,

Medical proton/ion therapy,

Spallation neutron source.

How?

Capacity and expertise building through IIFC and technology demonstration of warm accelerators.

Leverage the superconducting RF technology for higher energies.

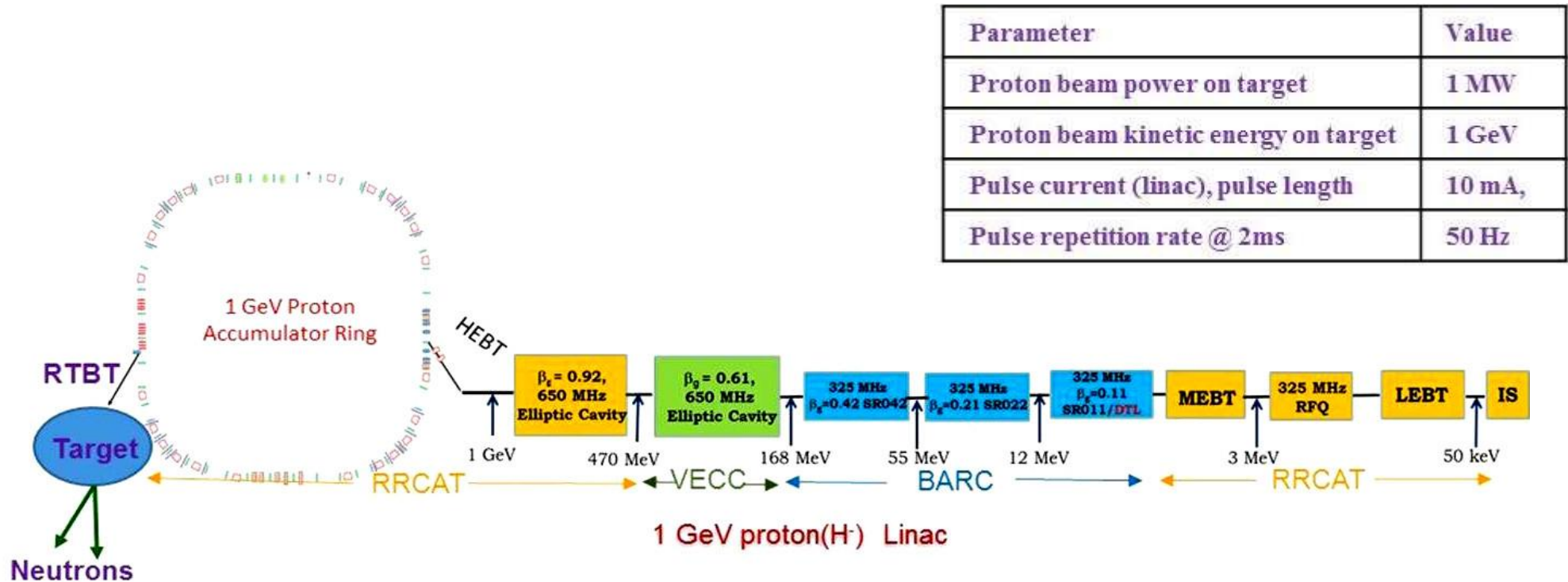
Stage wise development of proton accelerators and their applications.

20 MeV – at BARC. Low Energy High Intensity Proton Accelerator (LEHIPA).

3 MeV/10 MeV - at RRCAT.

Final Goal – 1 GeV protons.

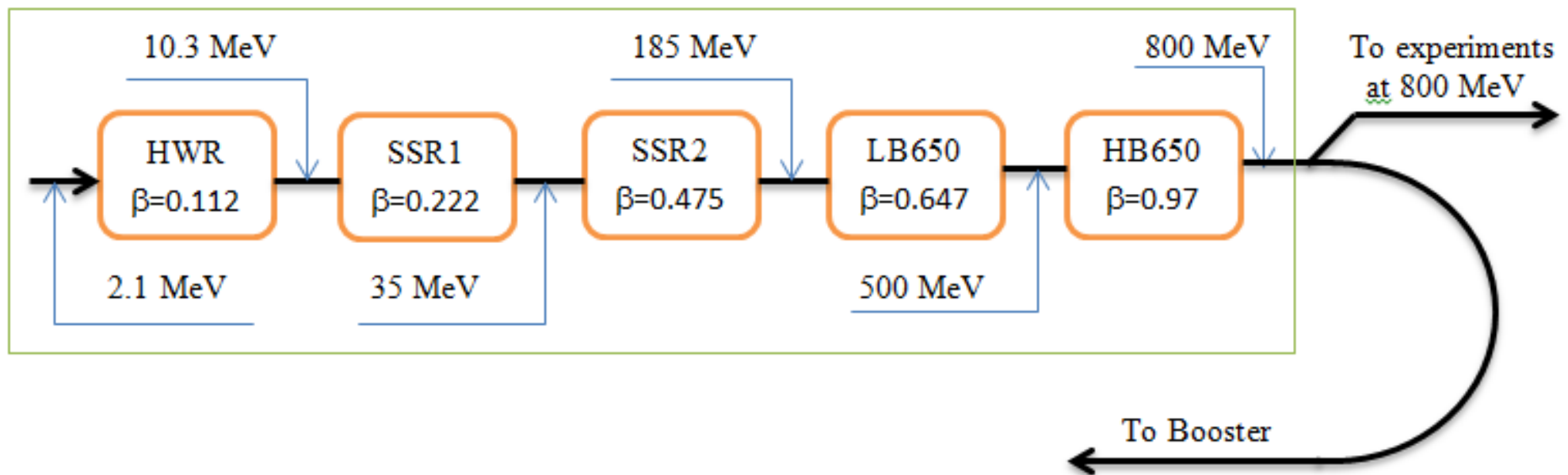
# Proton Accelerator Programme in India



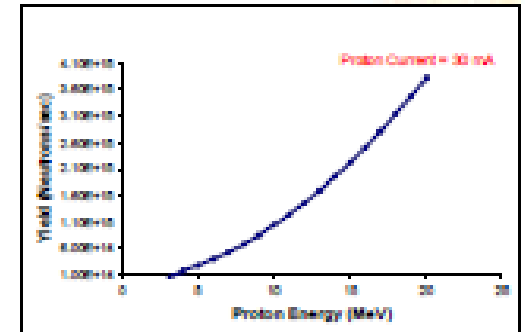
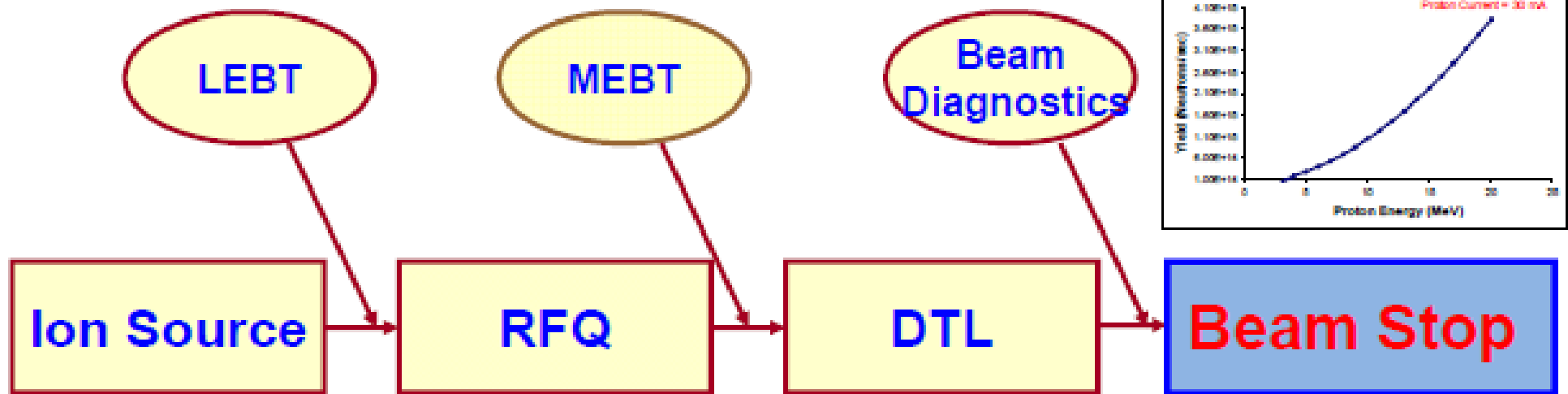
Possible applications of proton beam:

- 3 MeV proton beam for radiobiology experiments
- Depth dose curve measurements for proton beam at desired energy
- Proton therapy related experiments at 70-230 MeV
- Nuclear Physics experiments at 1 GeV

# Indian Institutions and Fermilab Collaboration Proton Improvement Project (PIP-II) (BARC, RRCAT, VECC, IUAC)



# 20 MeV High Intensity LINAC

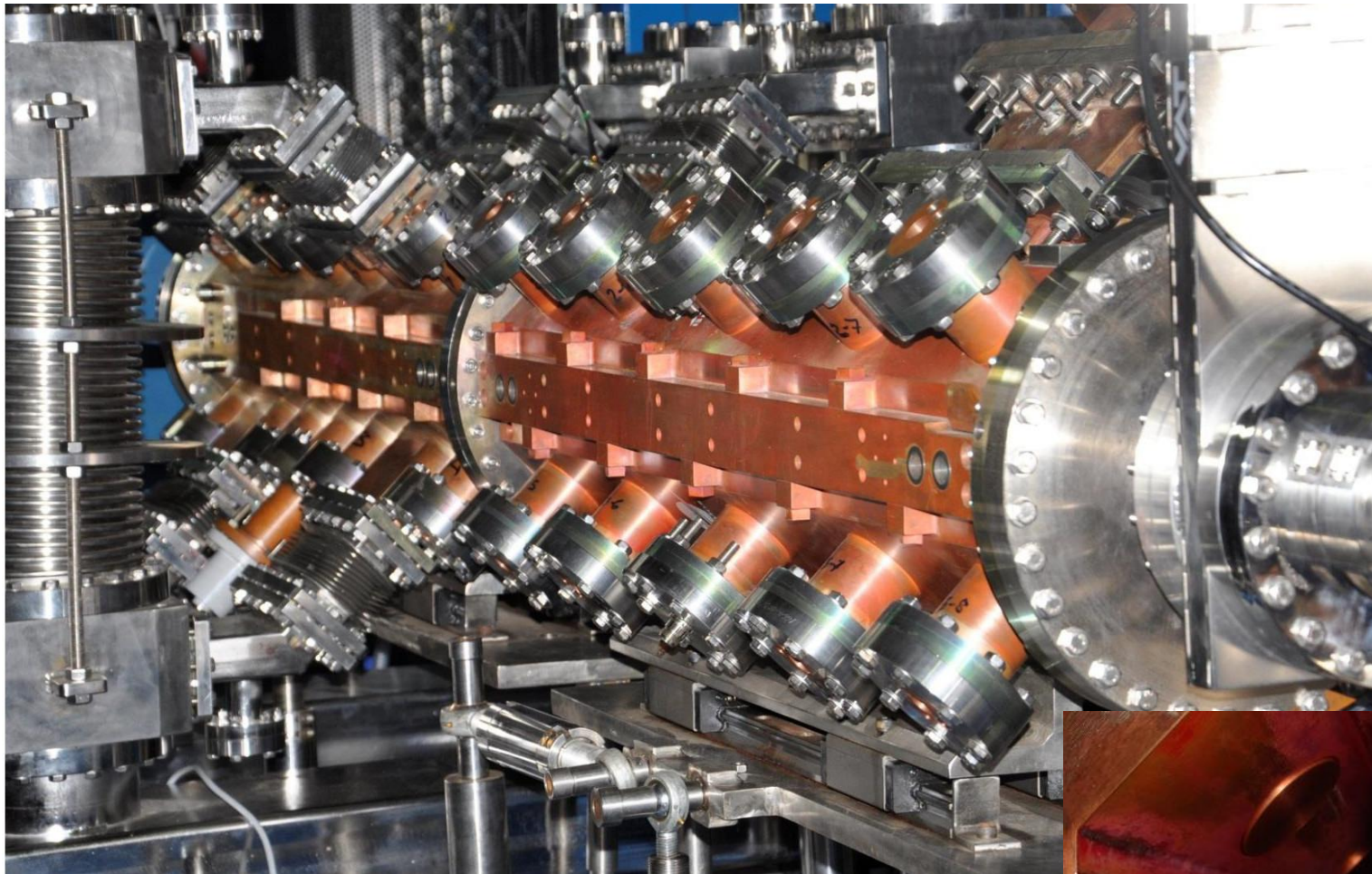


2.45 GHz ECR,  
50 keV, 60 mA

352 MHz 4-vane  
RFQ, 3 MeV

352 MHz DTL, 4  
Tanks, 20 MeV

Extracted 42 mA



## RFQ-LEHIPA, BARC

2mA proton beam accelerated to  
3 MeV with 65% transmission.







## 352.2 MHz Prototype Drift Tube Linac

Protons accelerated to 6.8 MeV through the first DTL tank.  
Peak beam current of 2.5 mA,  
Average beam current of 1  $\mu$ A with 93% transmission.



# 325 MHz RF amplifier dev at BARC



1 kW Amplifier

- Power: 1 kW
- Overall Gain: > 65dB
- Efficiency : 61 %
- 2<sup>nd</sup> Harmonics: -41.5 dB



3 kW Amplifier

- Power: 3 kW
- Overall Gain: > 65 dB
- Efficiency : 65 %
- 2<sup>nd</sup> Harmonics: - 41.9dB



7 kW Amplifier

- Power: 7 kW
- Overall Gain: > 90 dB
- Efficiency : 68 %
- 2<sup>nd</sup> Harmonics: - 41.9 dB



20 kW Amplifier

1. Power: 19.8 kW (CW)  
: 20 kW (Pulse)
2. Efficiency: 62 %
3. Overall Gain: 89 dB
4. Harmonics , 40 dB

## **BARC Contributions to IIFC:**

Accelerator Physics Design

RFQ

SSR2 Design

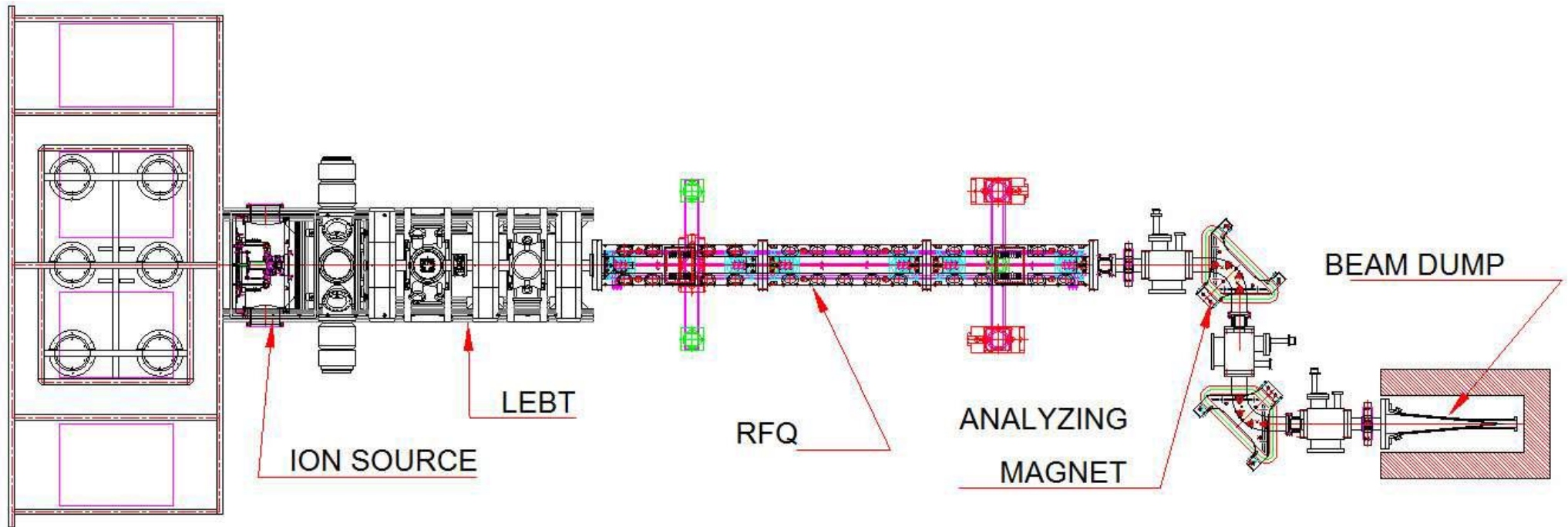
325 MHz RF Coupler

650 MHz RF Coupler

Beam dump

RF amplifier development.

# Front End Test Stand (FETS), RRCAT



## ECR Proton Source



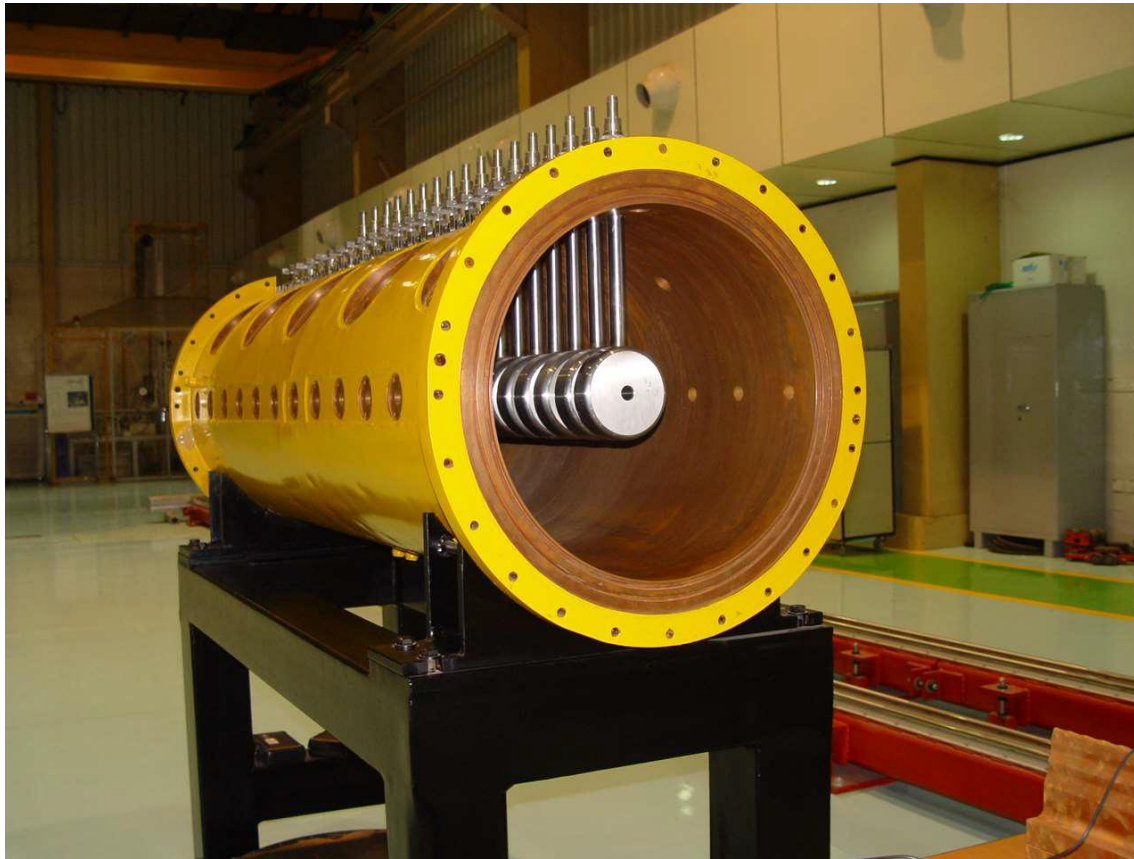
10 mA CW proton beam current  
up to 35 keV beam energy.

## Multi-cusp Arc based H- ion source



H- ion beam current 12 mA at  
50 kV DC





352.2 MHz Prototype Drift Tube Linac

$0.03 < \beta \text{ (} v/c \text{)} < 0.4$  ( $\sim 2$  MeV up to  $\sim 100$  MeV)



Development of 3Mev Radio Frequency Quadrupole, RRCAT



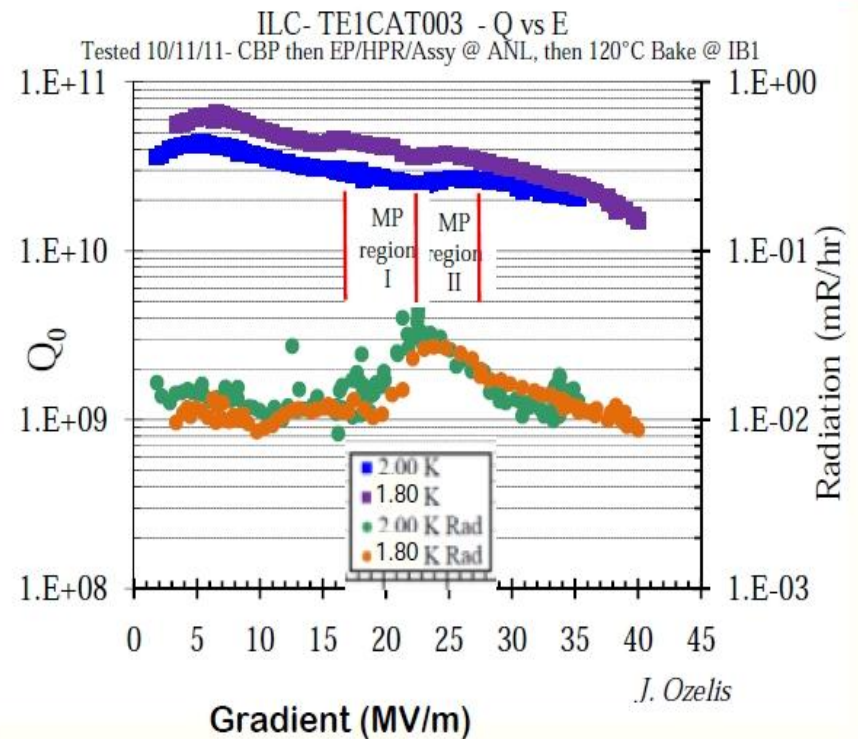
# Superconducting RF Development

In early phase RRCAT started developing 1.3 GHz SCRF cavities in collaboration with Fermilab (2007-12), ILC design.

The cavity parts were machined at RRCAT and e-beam welded at IUAC.



**Single Cell, 1.3 GHz**

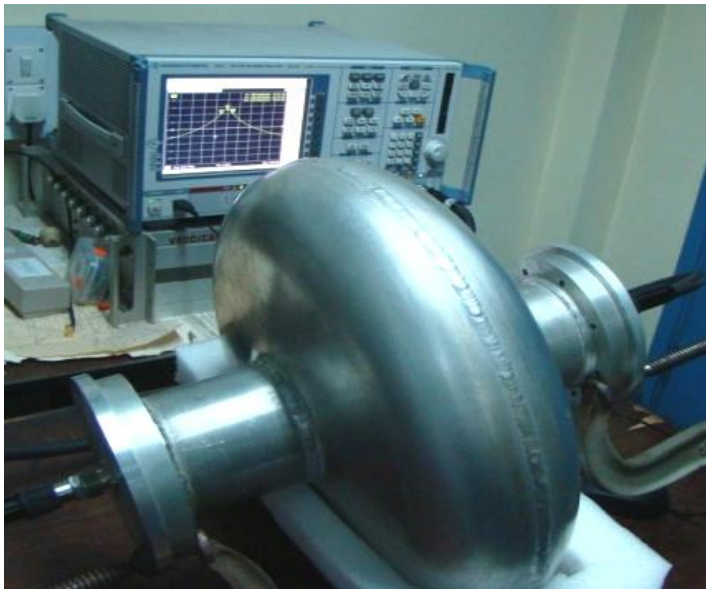




Spoke Cavity, 352 MHz,  $\beta = .22$   
IUAC-BARC



5-Cell 1.3 GHz cavity  
RRCAT-IUAC



352 MHz,  $\beta = 0.61$   
single cell, VECC-IUAC





High Pressure  
Rinsing Set-up



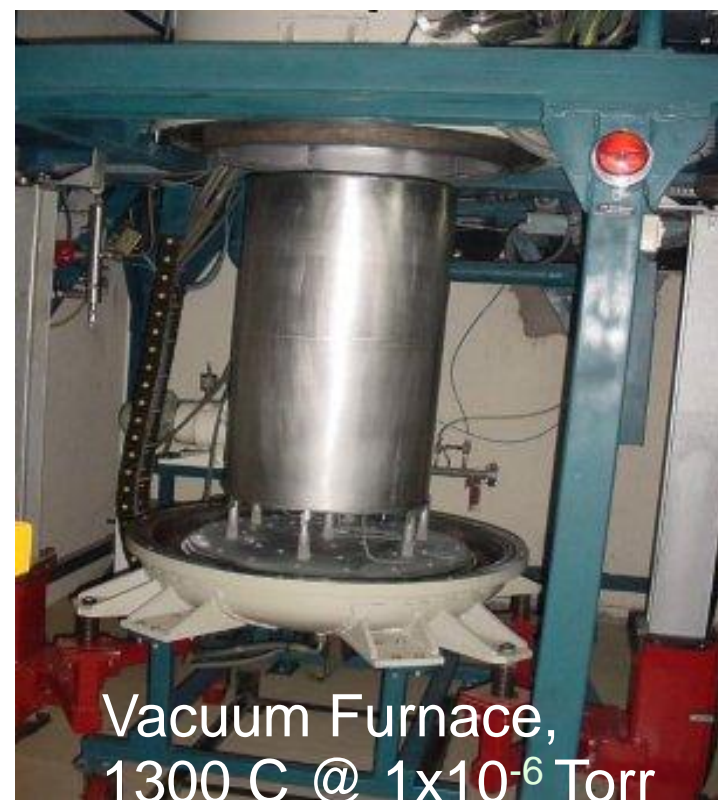
Test Cryostat



EBW machine



EP set up



Vacuum Furnace,  
1300 C @  $1 \times 10^{-6}$  Torr

## Resonator Fabrication Facility at IUAC

Under the Indian Institutions and Fermilab Collaboration (IIFC) in PIP-II, major infrastructure developed at RRCAT.

SCRF infrastructure:

- Clean rooms,

- VTs,

- HTS,

- RF test stands,

- cavity processing facilities (clean room, annealing, HPR),

- Cryogenics,

- vacuum test stands

Development of  $\beta = 0.90, 0.92$  HB650 cavities and jacketing,

Development of Tuners for LB and HB cavities,

40kW Solid state amplifiers for HB 650 MHz cavities,



# Infrastructure for SCRF Cavity Fabrication and Processing at RRCAT, Indore



Cavity forming facility



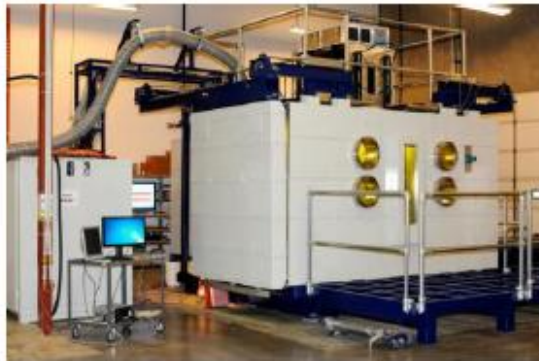
Centrifugal barrel polishing machine



Electro-polishing setup



High pressure rinsing Set up



15 kW e-beam welding machine



SIMS setup

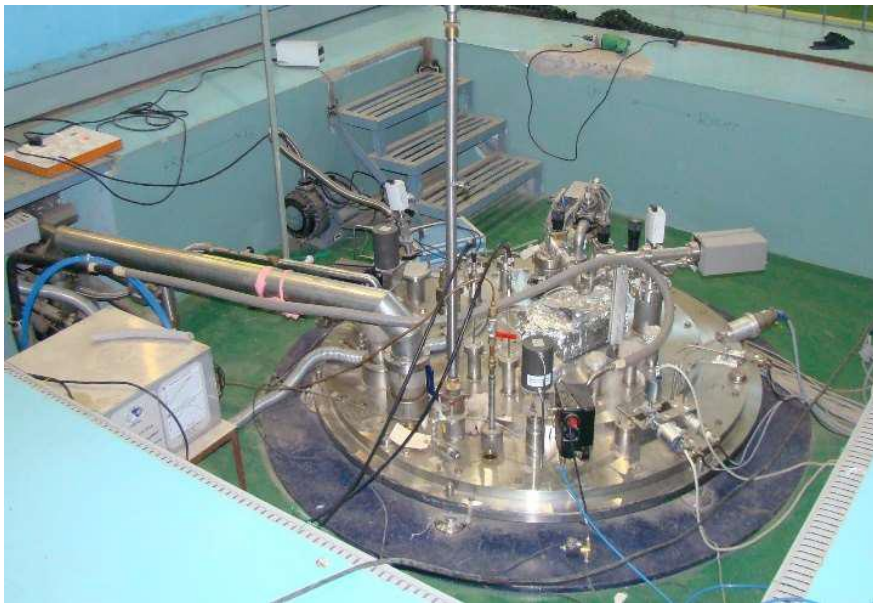


Optical bench setup



3D CMM

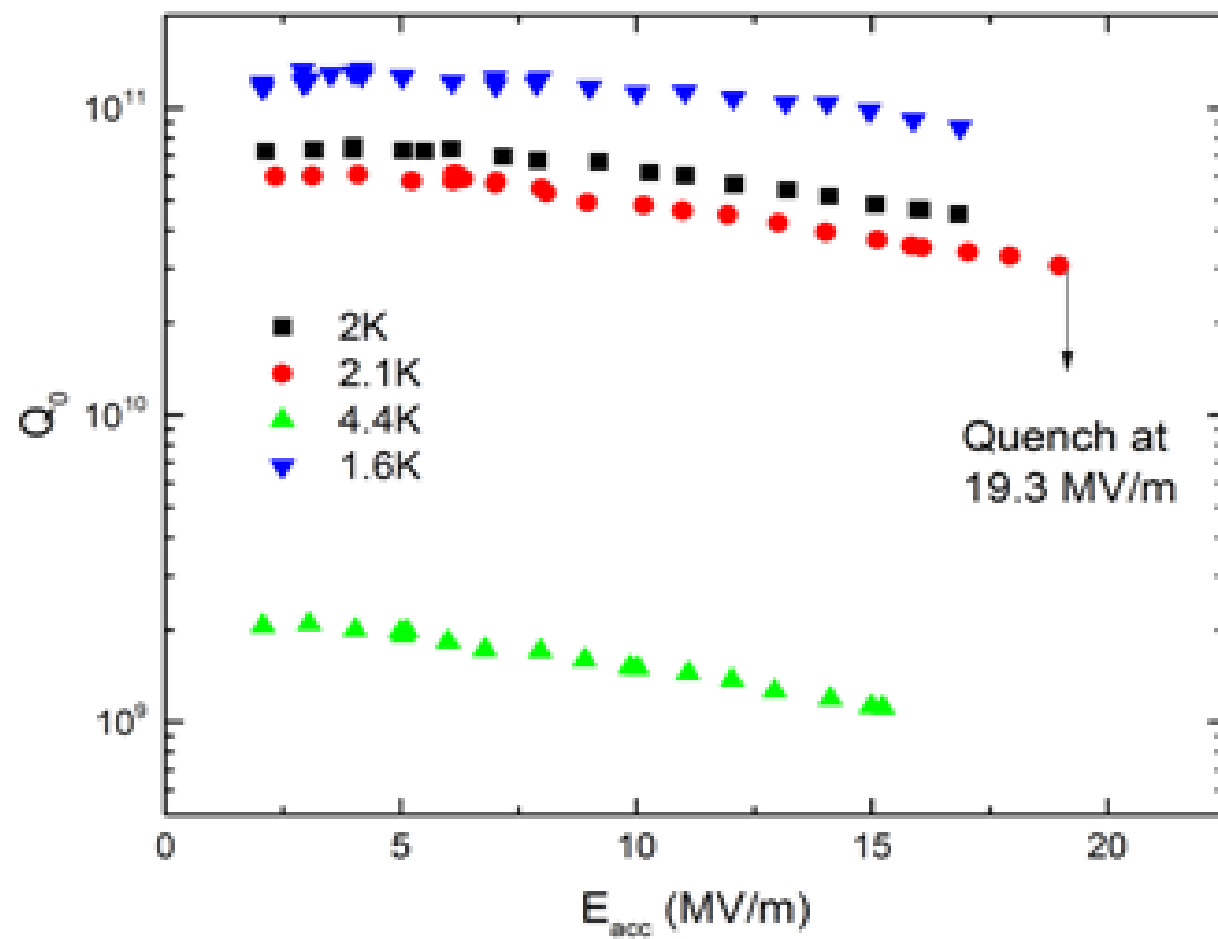
# Vertical Test Stand

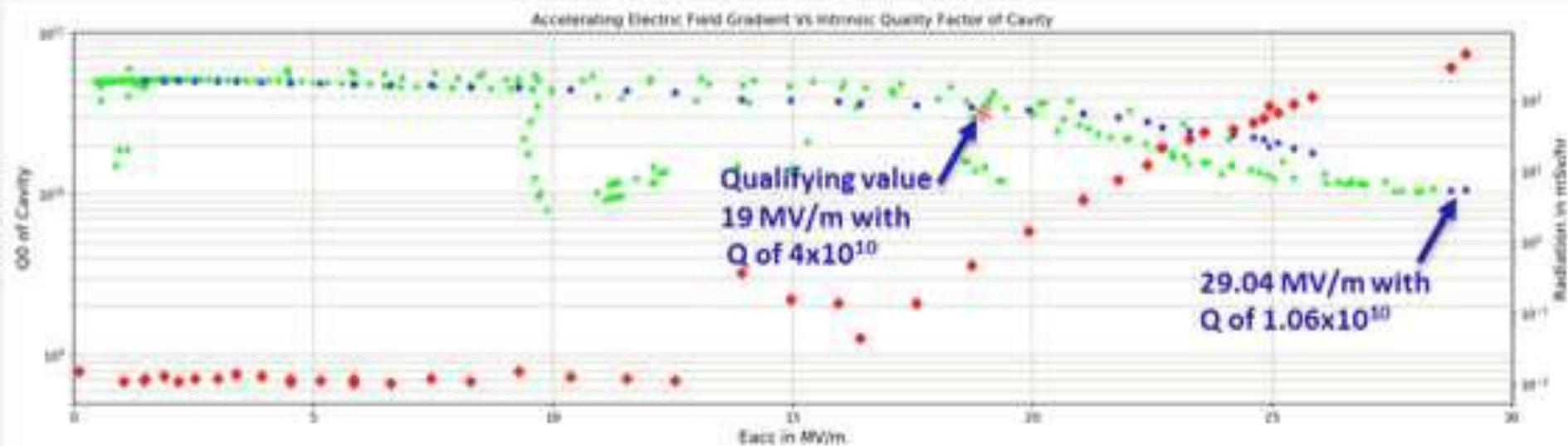
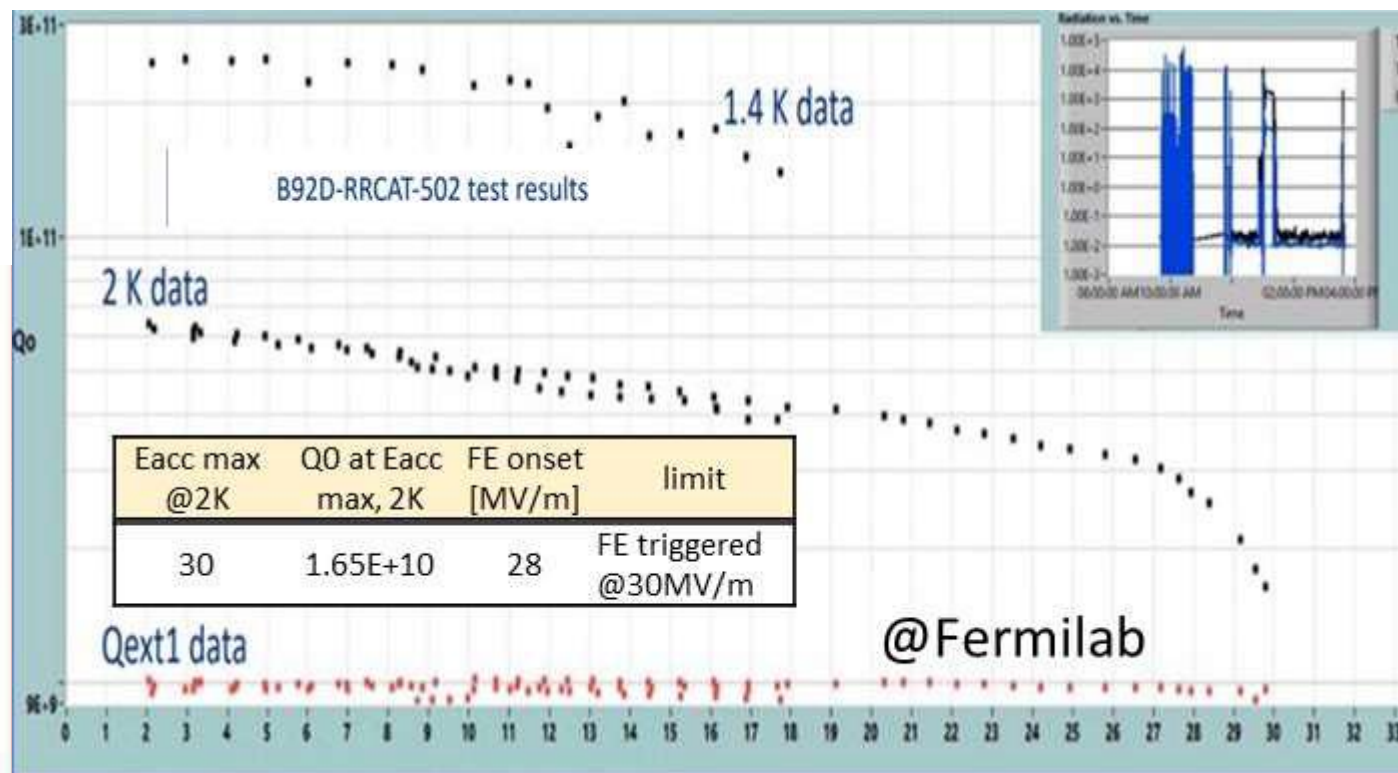


# HTS with cavity











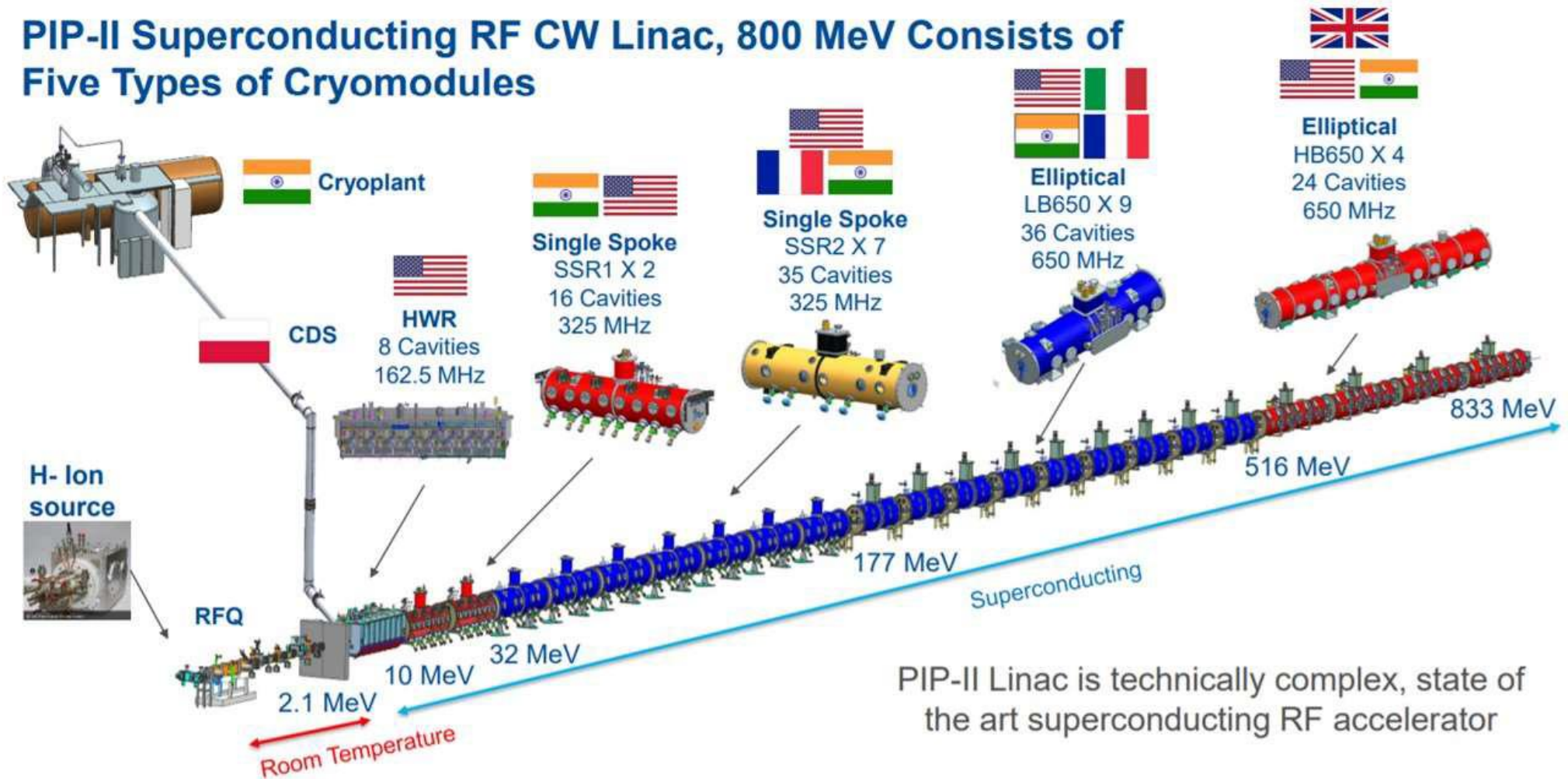


32 kW/ 650 MHz RF amplifier testing  
at FNAL and results up to 32 kW



40 kW/ 650 MHz RF amplifier testing  
at FNAL and results up to 40 kW

# PIP-II Superconducting RF CW Linac, 800 MeV Consists of Five Types of Cryomodules

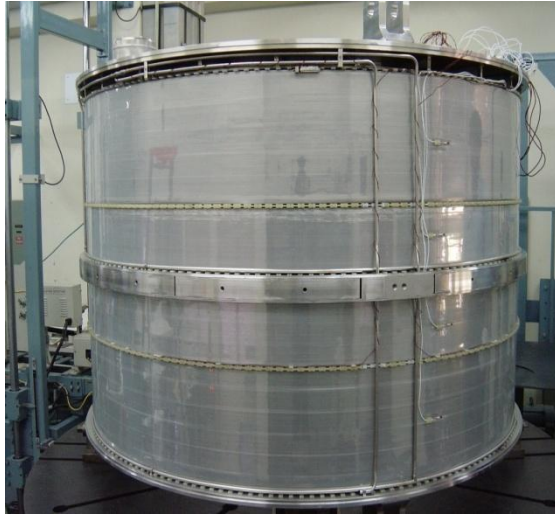


PIP-II Linac is technically complex, state of the art superconducting RF accelerator

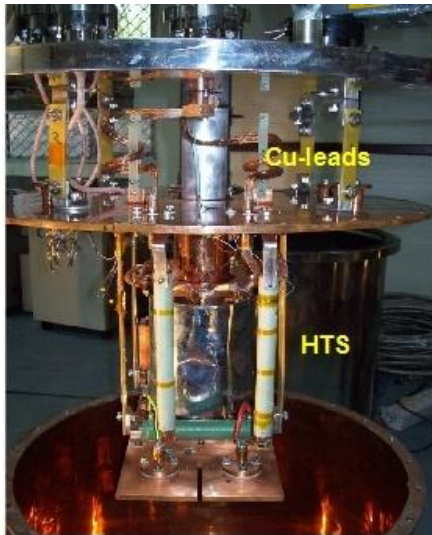
**PIP-II is the world's highest energy and power CW proton linac, and the U.S. first accelerator project to be built with major international contributions**

Magnet and He liquefier





Superconducting Magnet coil winding facility, VECC



Cryofree High  $T_c$  Superconducting Magnet,  
6.2 T, IUAC

Magnet  
Assembly



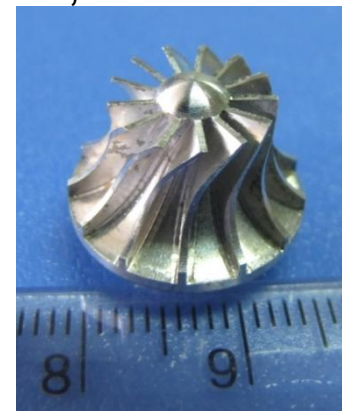


First indigenous helium liquefier,  
RRCAT 20-50 l/hr



**20K Helium Refrigerator  
Developed at BARC**

16 mm turbine  
264,000 RPM



Assembled  
turboexpanders



He Impurity Monitor,  
IUAC



Compact Brazed Plate & Fin  
Heat Exchangers

# SUMMARY

Recent progress in warm front end and SRF is presented

Significant progress in development and testing of ion sources, LEBT, RFQ and DTL, HB 650 MHz cavities.

1.3 GHz Cavities developed and qualified.

All the necessary SRF infrastructure along with Vertical Test Stands and Horizontal Test Stands created.

40kW, 650 MHz Solid State Amplifiers built and one delivered to Fermilab.



Thank You