Flowing granular materials.

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Industrial applications — fluidised beds.

Industrial applications — Rotating drum mixer:



Industrial applications — Chute flow:



Silo collapse:



Gas Laguag Solid

*www.civil.usyd.edu.au



Granular materials

Creation of interfaces between solid-like & fluid-like $% \left({{{\rm{c}}} \right)_{\rm{c}}} \right)$







Gas-particle suspensions:

Parameters:

- Terminal velocity $U_t = (mg/3\pi\mu d) \sim d^2$.
- Brownian diffusivity $D_B = (k_B T / 3\pi \mu d) \sim d^{-1}$.
- Peclet number (convection/Brownian diffusion) $Pe = (U_t d/D_B) \sim d^{-4}.$
- Reynolds number (fluid inertia/fluid viscosity) ${\rm Re}=(\rho_g U_t d/\mu)\sim d^3.$
- Stokes number (particle inertia/fluid viscosity) ${\rm St}=(\rho_p U_t d/\mu)\sim d^3.$

 $\rho_g = 1kg/m^3, \, \rho_p = 10^3 kg/m^3, \, \mu = 1.8 \times 10^{-5} kg/m/s, \, T = 300K.$

| Granular materials: | |
|---|---|
| $1.5 \times 10^{-3} < U_t < 1.5 \times 10^{-1}$ | |
| $1.2 \times 10^{-12} < D_B < 1.2 \times 10^{-13}.$ $1.3 \times 10^8 < (U_t d/D_B) < 1.3 \times 10^{12}.$ | $8.5 \times 10^{-1} < \text{Re} < 8.5 \times 10^2.$ $8.5 \times 10^2 < \text{St} < 8.5 \times 10^5.$ |
| Fluid viscosity negligible. Dominated by particle inertia & contact dissipation. | Granular material $d > 100 \mu$ m: |
| | |

Granular materials:

- Thermal velocity $(3k_BT/m)^{1/2} \sim 7.5 \times 10^{-12} m/s$
- Electrostatic, colloidal, disperson forces negligible.
- Fluid forces negligible.
- Energy dissipation due to particle interactions.
- Steady flow requires energy input to 'fluidise' the particles.
- Energy input from boundaries or through distributed forcing (mean shear).





Flowing granular materials:

- Yield condition: Flow only when ratio or stresses exceeds critical value.
- Fluid constitutive relations cannot predict yield condition.
- Solid constitutive relations cannot predict flow.
- Fluidisation of particles facilitates flow.
- No thermal energy fluidisation requires forcing either at boundaries or within flow.





Outline:

- Microscopic models.
- Flow regimes.
- Conservation equations.
- Rate of deformation tensor.
- Constitutive relations.
- From constitutive relations to flow dynamics.

Interaction between particles:

- Forces only on contact.
- Force due to resistance to particle deformation.
- Forces repulsive (no attractive U part).
- Forces dissipative.
- Well represented by hardparticles in some limits.



Contact laws:

- Normal contact force expressed in terms of 'overlap' δ .
- Tangential contact force in terms of tangential displacement vector \mathbf{u}_t .
- Tangential displacement vector initialised to zero at contact.



Contact laws:

- Tangential contact slipping .- and sticking.
- Sticking motion of particles around fixed contact point.
- Sliding contact point moves.



Microscopic contact models: Linear spring-dashpot:

m $\gamma_{n} \perp$ k_n m

- Normal force: $F_n = -k_n \delta - m_{\text{eff}} \gamma_n v_n$
 - Normal velocity $v_n = \frac{d\delta}{dt}$
 - Spring constant k_n .
 - Damping constant γ_n .
 - Effective mass

 $m_{\text{eff}} = (m_i m_j / (m_i + m_j))$

Microscopic contact models: Linear spring-dashpot:

Two-body interaction:

$$m\frac{d^2\delta}{dt^2} = -k_n\delta - m_{\text{eff}}\gamma_n\frac{d\delta}{dt}$$



Initial conditions

$$\delta = 0, \ (d\delta/dt) = -v_0 \text{ at } t = 0.$$
Solution:

$$\delta = \frac{v_0 e^{(-\gamma_n t/2)} \sin(t\sqrt{2k_n/m - \gamma_n^2/4})}{\sqrt{(2k_n/m) - (\gamma_n^2/4)}}$$

$$t_{col} = (\pi/\sqrt{2k_n/m - \gamma_n^2/4})$$

$$(-v_f/v_0) = \exp\left(-\gamma_n t_{col}/2\right) = e$$

Microscopic contact models: Linear spring-dashpot:

Tangential motion: Tangential displacement \mathbf{u}_t . Tangential relative velocity $\mathbf{v}_t = \mathbf{v} - \mathbf{v}_n$





Sticking contacts $(|\mathbf{F}_t| < \mu |\mathbf{F}|_n)$:

$$\mathbf{F}_t = -k_n \mathbf{u}_t - \gamma_n m_{eff} \mathbf{v}_t$$

Sticking contacts $(|\mathbf{F}_t| > \mu |\mathbf{F}|_n)$:

 $|\mathbf{F}_t| = \mu |\mathbf{F}_n|$

Microscopic contact models: Hertzian spring-dashpot:

Microscopic interaction between smooth surfaces:

- Area of interaction increases as overlap increases.
- Stiffness should increase as overlap increases.

Hertz contact law: $F_n = \sqrt{(\delta/d)}(-k_n\delta - \gamma_n m_{eff}v_n)$ Sphertical particles exact result: $k_n = \frac{Ed^{1/2}}{3(1-\nu^2)}$ (Mindlin & Deresiewicz 1953). Young's modulus E, Poisson ratio ν . Microscopic contact models: Hertzian spring-dashpot:

Hertz contact law: Normal:



 $F_n = \sqrt{(\delta/d)}(-k_n\delta - \gamma_n m_{eff}v_n)$ Tangential sticking: For $|\mathbf{F}_t| < \mu |\mathbf{F}_n|$ $\mathbf{F}_t = \sqrt{(\delta/d)}(-k_t\mathbf{u}_t - \gamma_t m_{eff}\mathbf{v}_t)$ Tangential sliding: For $|\mathbf{F}_t| > \mu |\mathbf{F}_n|$

 $|\mathbf{F}_t = \mu |\mathbf{F}_n|$

Microscopic model — hard particles:

Smooth inelastic particles.



Relative velocity $\mathbf{w}=\mathbf{u}-\mathbf{u}^{*}$

$$w_k' = -e_n w_k = -(1 - \varepsilon_n^2) w_k$$

$$w_t' = w_t$$

Energy conserved for $\varepsilon_n = 0$.

Microscopic model — hard particles:

Rough inelastic particles:



$$g = v - v^* - k \times (\omega + \omega^*)$$
$$g'.k = -e_n g.k$$
$$k \times .g' = -e_t k \times .g$$

Energy conserved for $e_n = 1$ and $e_t = \pm 1$.

Smooth inelastic particles: $e_t = -1; (1 - e_n^2) = \varepsilon_n^2 \ll 1$ Rough inelastic particles: $e_t = 1;$ $(1 - e_n^2) = \varepsilon_n^2 \ll 1$ Microscopic model — hard particles:

Rough inelastic particles:



$$\mathbf{g} = \mathbf{v} - \mathbf{v}^* - \mathbf{k} \times (\omega + \omega^*)$$

$$\mathbf{g}'.\mathbf{k} = -e_n\mathbf{g}.\mathbf{k}$$

 $\mathbf{k} \times .\mathbf{g}' = -e_t\mathbf{k} \times .\mathbf{g}$

Tangential impulse $\mathbf{I}_t = m_{eff}(\mathbf{g}'_t - \mathbf{g}_t)$ If $|\mathbf{I}_t| > \mu |\mathbf{I}_n|$, then $|\mathbf{I}_t| = \mu |\mathbf{I}_n|$.



$$e = 1 - C_1 A \frac{\rho}{m_{eff}} |\mathbf{g}.\mathbf{k}|^{1/5} - C_2 \left(\frac{A\rho}{m_{eff}}\right)^2 |\mathbf{g}.\mathbf{k}|^{2/5} + \dots$$
$$A = \frac{1}{2} \frac{(3\eta_b - \eta)^2}{(3\eta_b + 2\eta)} \frac{(1 - \nu^2)(1 - 2\nu)}{\nu^2}$$

Microscopic laws: Experiments:

Forster et al, Phys Fluids 6, 1108, 1994:





(a)

10 00

(b)

Microscopic laws: Experiments: Forster et al, Phys Fluids 6, 1108, 1994:

| Material | | Soda lime glass | Cellulose acetate |
|------------------------------|--------------------|---|-------------------------|
| Finish | | polished, grade "200" | ashed |
| Diameter (mm) | | 3.18 ± 0.03 | 5.99 ± 0.03 |
| Density (g/cm ³) | | 2.5 | 1.319 |
| Poisson's ratio | | 0.22 | 0.28ª |
| Young's modulus (N/m2) | | 7.1 10 ¹⁰ | 3.2×10 ^{9 a} |
| | e | 0.97±0.01 | 0.87 ± 0.02 |
| Binary collisions | 14 | 0.092 ± 0.006 | 0.25 ± 0.02 |
| | β_0 | 0.44 ± 0.07 | 0.43 ± 0.06 |
| Relative contact velocities | | 0.64< g·n <1.2 m/s | 0.29< g·n <1.2 m/s |
| | | 0.06< g•t <0.41 m/s | 0.14< g·t <0.86 m/s |
| | e | 0.831 ± 0.009 | 0.891 ± 0.003 |
| Wall collisions | 14 | 0.125 ± 0.007 | 0.208 ± 0.007 |
| | Bo | 0.31 ± 0.06 | 0.39 ± 0.07 |
| Relative contact velocities | 1.0< g-n <1.7 m/s | 0.67< g·n <1.7 m/s | |
| | | 0.24< g·t <0.81 m/s | 0.06< g•t <1.2 m/s |
| Manufacturer | | Winsted Precision Ball Co. | Engineering Laboratorie |
| Aluminum plate | | $Density = 2.7 g/cm^3$ | |
| | | Young's modulus=6.9×10 ¹⁰ N/m ² | |
| | | Poisson's ratio=0.33 | |
| | | Machine finish | |

TABLE I. Sphere properties.

*Estimates, see Drake.6

Contacts between real particles: Experiments.

Cole & Peters (Gran. Matt. 10, 171, 2008; 9, 309, 2007).



- Particles mounted on pins.
- Pins pressed against each other.
- Measure force and displacement.

Contacts between real particles: Experiments.



- Force-displacement curves.
- Back out spring constant.

Rough sand particles linear contact law due to asperities, $d = 0.2 - 2mm \ k_n = 10^6 N/m.$

Smooth particles — Hertzian contact law,

 $k_n \approx 0.8$ times Mindlin-Deresiewicz prediction, $k_n \sim Ed^{1/2}$.





Flowing hard particles: Contact model. Rough particles:

- Linear contact law $F = k_n \delta$ due to compression of asperities.
- $k_n = 10^6 N/m$ for particles in 0.2-2mm size.
- Scaled spring constant $k_n/(mg/d^{3/2}) \sim 7.6 \times 10^7 - 7.6 \times 10^9.$ for d = 1 - 0.1mm.

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Flowing hard particles: Contact model. Smooth particles:

- Hertzian contact law $F = k_n \delta^{3/2}$
- Value of k_n from dimensional analysis. $k_n \sim E d^{1/2}$.
- Sand, glass, $E \sim 10^{11} N/m^2$.
- Hertzian spring constant $k_n = 10^7 10^8 N/m^{3/2}$.
- Scaled spring constant $\frac{k_n}{(mg/d^{1/2})} \sim 7.6 \times 10^9 - \qquad (k_n/(mg/d^{1/2}) \sim 7.6 \times 10^9 - \gamma_n = 375, 12000.$ $\gamma_n = 375, 12000.$ $\Delta - \gamma_n = 55, 1850.$



Contact models summary:

- Linear contact model constant coefficient of restitution.
- Hertzian contact model accounts for variation in area of contact, coefficient of restitution depends on velocity.
- Hard particles instanteneous collisions.
- Calculation of particle impacts show that coefficient of restitution is 1 for low relative velocities, decreases as velocity increases.
- Experiments on instanteneous collisions described by normal and tangential restitution, and friction.
- Experiments on spring stiffness between particles linear for small deformations due to asperities, Hertzian for larger deformations with spring constant close to Mindlin-Deresiewicz value.

Conservation equations: Energy conserving: Slow variables:



- Mass, momentum, energy conserved in individual particle interactions.
- Net addition increases value of slow variable.
- Perturbation of wavelength $\lambda = (2\pi/k)$ long compared to microscopic scale decays diffusively.

$$\frac{\partial c}{\partial t} = D\nabla^2 c$$

$$c = c_0 \exp\left(-Dk^2 t\right)$$

Conservation equations: Energy conserving:

Fast variables:



- Angular momentum, all higher velocity moments.
- Net addition decreases to steady-state value.
- Perturbation of wavelength $\lambda = (2\pi/k)$ long compared to microscopic scale decays reactively.

$$\frac{\partial c}{\partial t} = -Kc + D\nabla^2 c$$

$$c = c_0 \exp\left(-(K + Dk^2)t\right)$$

Conservation equations: Granular matter:

Slow and fast variables:



- Mass and momentum conserved in particle interactions.
- Energy dissipated in particle interactions.

$$\frac{dE}{dt} = -\alpha(1-e^2)E + D_E\nabla^2 E$$

Conservation equations: Granular matter:

Slow and fast variables:



$$\frac{dE}{dt} = -\alpha(1-e^2)E + D_E\nabla^2 E$$
$$E = E_0 \exp\left(-\alpha(1-e^2) - D_E k^2\right)t$$

- Energy slow variable for $\alpha(1-e^2) < (D_E/L^2);$
- Fast variable for $\alpha(1-e^2) > (D_E/L^2).$
- Conduction & dissipation comparable for

$$L = (D_E / \alpha (1 - e^2))^{1/2}$$

Conservation equations: Suspensions:

Slow and fast variables:



- Particle drag transfers momentum to fluid.
- Momentum not conserved due to fluid drag.
- Momentum fast variable.
- Only slow variable is mass.

$$\frac{d\mathbf{p}}{dt} = -\mu\mathbf{p} - \eta\nabla^2\mathbf{p}$$

Length scale $L = (\eta/\mu)$.



Conservation equations: Momentum: Forces = $\int dV \mathbf{f} + \int dS \mathbf{R}$ $\mathbf{R} = \sigma.\mathbf{n}$ σ_{xx} Rate of momentum
accumulation $\end{pmatrix} = \begin{pmatrix} Rate of \\ momentum IN \end{pmatrix}$ $-\left(\begin{array}{c} \text{Rate of} \\ \text{momentum OUT} \end{array}\right) + \left(\begin{array}{c} \text{Sum of} \\ \text{forces} \end{array}\right)$

Rate of deformation:

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Constitutive relation:

• Newtonian fluids: Linear stress-strain rate relationship.

$$\sigma = 2\mu \mathbf{S} + \mu_b \mathbf{I}(\nabla \cdot \mathbf{u})$$

• Non-Newtonian fluids: Invariants of the rate of deformation tensor.

$$I_1 = \operatorname{Trace}(\nabla \mathbf{v}) = \nabla \cdot \mathbf{v}$$

 $I_2 = \mathbf{S} \cdot \mathbf{S}$
 $I_3 = \operatorname{Det}(\mathbf{S})$

$$\sigma = 2\mu(I_1, I_2, I_3)\mathbf{S} + \mu_b(I_1, I_2, I_3)\mathbf{I}(\nabla \cdot \mathbf{u})$$





- Displacement field **u** displacement of material points from steady state positions.
- Strain measure:
- Initial reference **X**.
- Strained position $\mathbf{x}(t)$.
- Displacement $\mathbf{u} = \mathbf{x} \mathbf{X}$.
- Deformation tensor

$$\mathbf{f} = \frac{\partial \mathbf{X}}{\partial \mathbf{x}} = \mathbf{I} - \nabla \mathbf{u}$$



Strain measure:

- Deformation tensor $\mathbf{f} = \mathbf{I} \nabla \mathbf{u}$.
- Incompressible $Det(\mathbf{f}) = 0$.
- Eulerian velocity

$$\mathbf{v} = \left(\frac{\partial \mathbf{x}}{\partial t}\right)_{\mathbf{X}}$$
$$= \frac{\partial \mathbf{u}(\mathbf{x}(\mathbf{X}, t), t)}{\partial t}$$
$$= \left(\frac{\partial \mathbf{u}}{\partial t}\right)_{\mathbf{x}} + \frac{\partial \mathbf{u}}{\partial \mathbf{x}} \cdot \left(\frac{\partial \mathbf{x}}{\partial t}\right)_{\mathbf{X}}$$
$$= \partial_t \mathbf{u} + \mathbf{v} \cdot \nabla \mathbf{u}$$

• Incompressible $\nabla \mathbf{v} = 0$.

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- Symmetric strain measure **e**. $\mathbf{e} = \frac{1}{2} (\mathbf{I} - \mathbf{f}^T \mathbf{f})$ $\mathbf{f} = \mathbf{I} - \nabla \mathbf{u}.$
- Hookean strain: $\mathbf{e} = \frac{1}{2} (\nabla \mathbf{u} + (\nabla \mathbf{u})^T (\nabla \mathbf{u}) \cdot (\nabla \mathbf{u})^T)$
- Linearisation approximation: $\mathbf{e} = \frac{1}{2} (\nabla \mathbf{u} + (\nabla \mathbf{u})^T)$
- Linear strain is not rotational frame invariant



Linear & Hookean strain:

- Sheared state with strain **u**.
- Symmetric strain measure **e**.

$$\mathbf{e} = \frac{1}{2} (\nabla \mathbf{u} + (\nabla \mathbf{u})^T - (\nabla \mathbf{u}).(\nabla \mathbf{u})^T)$$

• Normal stress differences.



$$\sigma = -p\mathbf{I} + 2G\mathbf{e} + 2\eta\dot{\mathbf{e}}$$

• Neo-Hookean:

$$\mathbf{e} = \frac{1}{2} (\nabla \mathbf{u} + (\nabla \mathbf{u})^T - (\nabla \mathbf{u}).(\nabla \mathbf{u})^T)$$
$$\dot{\mathbf{e}} = \frac{1}{2} (\nabla \mathbf{v} + (\nabla \mathbf{v})^T) - (\mathbf{e}.(\nabla \mathbf{v})^T + (\nabla \mathbf{v}).\mathbf{e})$$

• Non-linear???

- Elasticity relations applicable for small deformations.
- For large deformations, microstructure changes, and elasticity equations cannot be used.
- Modifications: Yield stress: $\sigma = \sigma_y - p\mathbf{I} + 2G\mathbf{e} + 2\eta_g \dot{\mathbf{e}}$

Granular rheology: Mohr-Coulomb analysis.

Symmetric Stress tensor:





 $\sigma = \mathbf{E} \mathbf{\Gamma} \mathbf{E}^{-1}$

Principal stress:

$$\Gamma = \left(\begin{array}{ccc} \Gamma_{xx} & 0 & 0 \\ 0 & \Gamma_{yy} & 0 \\ 0 & 0 & \Gamma_{zz} \end{array} \right)$$

Principal directions rows of \mathbf{E} .

Granular rheology: Mohr-Coulomb analysis.



- Normal stress shear stress axis.
- Circle through $(\sigma_{yy}, \sigma_{xy}),$ $(\sigma_{xx}, -\sigma_{xy}).$
- Points on circle stresses in rotated reference frame.
- Highest ratio of (normal/shear) stress at tangent from origin.

Granular Rheology: Mohr-Coulomb analysis.



- Yield surface. If stress is on this surface, material flows.
- Inside yield surface material jammed.
- Points outside yield surface not accessible, because material flows.
- Ratio of (shear/normal) stress on yield surface tangent from origin to yield surface.

Granular Rheology: Critical state theory.

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- $\sigma_{xy} = M \sigma_{yy}$
- $\phi = A + B \log \left(\sigma_{yy} / p_0 \right)$
- Strain rate undefined!



- Dilute granular flows.
- Flow is due to 'fluidisation' of particles due to boundary energy input or internal energy production.
- Define 'granular temperature' $T = 1/2m\langle v^2 \rangle$ to quantify forcing.



- Homogeneous cooling state.
- System initiated at uniform temperature, inelastic particles.
- Evolution of temperature with time.



- Homogeneous sheared state.
- Production of energy due to mean shear, dissipation due to inelastic collisions.

Conservation equations:

$$\frac{\partial \rho}{\partial t} + \nabla .(\rho \mathbf{u}) = 0$$

$$\rho\left(\frac{\partial \mathbf{u}}{\partial t} + \mathbf{u}.\nabla \mathbf{u}\right) = -\nabla.\sigma$$

$$\rho C_v \left(\frac{\partial T}{\partial t} + \mathbf{u} \cdot \nabla T \right) = -\nabla \cdot \mathbf{q} + \sigma : (\nabla \mathbf{u}) - \mathbf{D}$$

$$\sigma = -p_{\phi}T\mathbf{I} + \mu_{\phi}T^{1/2}\mathbf{S} + B_1\mathbf{S}.\mathbf{S} + B_2(\mathbf{S}.\mathbf{A} - \mathbf{A}.\mathbf{S}) + B_3\mathbf{A}.\mathbf{A}$$

Energy non-conserved.

Constitutive relations: Stress:

 $\sigma = -pT\mathbf{I} + \mu\mathbf{S} + B_1\mathbf{S}.\mathbf{S} + B_2(\mathbf{S}.\mathbf{A} - \mathbf{A}.\mathbf{S}) + B_3\mathbf{A}.\mathbf{A}$ $\mathbf{q} = -K\nabla T$ $D = D_{\phi}\rho^2 d^2 T^{3/2}$

Kinetic theory for hard particles:

$$p = p_{\phi}(\phi)T$$
$$\mu = \mu_{\phi}(T^{1/2}/d^2)$$
$$B_i = (B_{i\phi}/d)$$
$$K = K_{\phi}(T^{1/2}/d^2)$$

Granular rheology: Frictional-kinetic models:

$$\sigma = \sigma_k + \sigma_f$$

- σ_k is given by kinetic theory.
- Temperature determined from energy balance equation.
- σ_f frictional part.
- Frictional stress components assumed to be on Mohr's circle.

Granular rheology: Inertia parameter model:



$$\sigma_{xy} = \mu(I)p$$
$$I = \dot{\gamma}d/\sqrt{p/\rho}$$
$$\mu(I) = \mu_s + (\mu_2 - \mu_s)/(I_0/I + 1)$$

Granular rheology: Micropolar models:



- Difference between local material rotation and particle spin.
- Angular momentum:

$$I\frac{D\omega}{Dt} = \epsilon : \sigma - \nabla.\mathbf{M}$$

• Couple stress **M**.

$$\sigma^{a} = 2\beta \left(\frac{1}{2} (\nabla \mathbf{v} - (\nabla \mathbf{v})^{T}) \right) - \epsilon : \omega)$$

$$\mathbf{M} = \alpha \mathbf{I} \nabla . \omega + 2\gamma \nabla \omega + 2\kappa (\nabla \omega)^T$$